SMA 6304 / MIT 2.853 / MIT 2.854
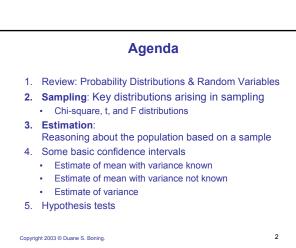**Manufacturing Systems**
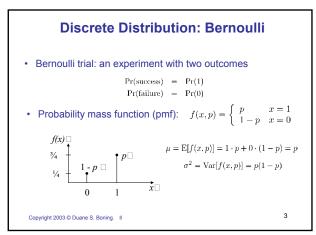
Lecture 9: Statistical Inference

Lecturer: Prof. Duane S. Boning

1

Agenda

1. Review: Probability Distributions & Random Variables
2. **Sampling**: Key distributions arising in sampling
   - Chi-square, t, and F distributions
3. **Estimation**:
   Reasoning about the population based on a sample
4. Some basic confidence intervals
   - Estimate of mean with variance known
   - Estimate of mean with variance not known
   - Estimate of variance
5. Hypothesis tests

2

Discrete Distribution: Bernoulli

- Bernoulli trial: an experiment with two outcomes

$$\Pr(\text{success}) = \Pr(1)$$
$$\Pr(\text{failure}) = \Pr(0)$$

- Probability mass function (pmf): $f(x, p) = \begin{cases} p & x = 1 \\ 1 - p & x = 0 \end{cases}$

$$\mu = \mathrm{E}[f(x, p)] = 1 \cdot p + 0 \cdot (1 - p) = p$$
$$\sigma^2 = \mathrm{Var}[f(x, p)] = p(1 - p)$$

3

Discrete Distribution: Binomial

- Repeated random Bernoulli trials

$$f(x, p, n) = \left(\begin{array}{c} n \\ x \end{array} \right) p^x (1-p)^{n-x}, \quad x = 0, 1, 2, ..., n$$

where $\left(\begin{array}{c} n \\ x \end{array} \right)$ is "n choose x" $= \frac{n!}{x!(n-x)!}$

$\mu = np$
$\sigma^2 = np(1-p)$

$x \sim B(n, p)$ where $\sim$ reads "is distributed as" a binomonial

- - n is the number of trials
  - p is the probability of "success" on any one trial
  - x is the number of successes in n trials

4

Discrete Distribution: Poisson

$$f(x, \lambda) = \frac{e^{-\lambda} \lambda^x}{\lambda!}, \quad \lambda = 0, 1, 2, ... \qquad x \sim P(\lambda)$$

- Mean: $\mu = \lambda$
- Variance: $\sigma^2 = \lambda$

- Example applications:
  - # misprints on page(s) of a book
  - # transistors which fail on first day of operation

- Poisson is a good approximation to Binomial when n is large and p is small (< 0.1)

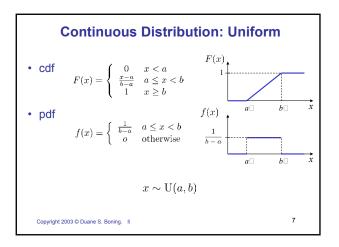$$\mu = \lambda \approx np$$

5

Continuous Distributions

- Uniform Distribution
- Normal Distribution
  - Unit (Standard) Normal Distribution

6

Continuous Distribution: Uniform

- cdf

$$F(x) = \begin{cases} 0 & x < a \\ \frac{x-a}{b-a} & a \leq x < b \\ 1 & x \geq b \end{cases}$$

- pdf

$$f(x) = \begin{cases} \frac{1}{b-a} & a \leq x < b \\ o & \text{otherwise} \end{cases}$$

$$x \sim \mathrm{U}(a, b)$$

7

Standard Questions You Should Be Able To Answer
(For a Known cdf or pdf)

- Probability x less than or equal to some value

$$\Pr(x \leq x_1) = \int_{-\infty}^{x_1} f(x)\ dx = F(x_1)$$

- Probability x sits within some range

$$\Pr(x_1 < x < x_2) = \int_{x_1}^{x_2} f(x)\ dx = F(x_2) - F(x_1)$$

8

Continuous Distribution: Normal (Gaussian)

- cdf

- pdf $x \sim \mathrm{N}(\mu, \sigma^2)$

$$f(x) = \frac{1}{\sigma\sqrt{2\pi}} e^{-\frac{1}{2}\left(\frac{x-\mu}{\sigma}\right)^2}$$

9

Continuous Distribution: Unit Normal

- Normalization $\quad z = \dfrac{x - \mu}{\sigma} \qquad z \sim \mathrm{N}(0, 1)$

- Mean $\qquad\qquad \mathrm{E}(z) = 0$

- Variance $\qquad \mathrm{Var}(z) = 1 \quad \Rightarrow \quad \mathrm{std.dev.}(z) = 1$

- pdf $\qquad\qquad f(z) = \dfrac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}z^2}$

- cdf $\qquad F(z) = \Phi(z) = \displaystyle\int_{-\infty}^{z} \dfrac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}v^2} \, dv$

10

Using the Unit Normal pdf and cdf

- We often want to talk about "percentage points" of the distribution – portion in the tails

$$\begin{aligned}\Phi(z) &= \alpha/2 \\ 1 - \Phi(z) &= 1 - \alpha/2\end{aligned}$$

$$\begin{aligned}z_{\alpha/2} &= \Phi^{-1}(\alpha/2) \\ z_{1-\alpha/2} &= -\Phi^{-1}(\alpha/2)\end{aligned}$$

$$\begin{aligned}z_{0.10} &= -1.28 \\ z_{0.90} &= 1.28\end{aligned}$$

$\alpha = 0.20$ $\qquad f(z) = N(0,1)$

$\alpha/2 = 0.1$ $\qquad\qquad 0/2 = 0.1$

$F(z) = \Phi(z)$

$z = -1.28$ $\qquad z = 1.28$

11

Philosophy

The field of statistics is about **reasoning** in the face of **uncertainty,** based on evidence from **observed data**

- Beliefs:
  - Distribution or model form
  - Distribution/model parameters
- Evidence:
  - Finite set of observations or data drawn from a population
- Models:
  - Seek to explain data

12

Moments of the Population vs. Sample Statistics

	Population	Sample
• Mean	$\mu = \mu_x = \mathrm{E}(x)$	$\bar{x} = \frac{1}{n}\sum_{i=1}^{n} x_i$
• Variance	$\sigma^2 = \sigma_{xx}^2 = \mathrm{E}[(x - \mu_x)^2]$	$s^2 = s_x^2 = \frac{1}{n-1}\sum_{i=1}^{n}(x_i - \bar{x})^2$
• Standard Deviation	$\sigma = \sqrt{\sigma^2}$	$s = \sqrt{s^2}$
• Covariance	$\sigma_{xy}^2 = \mathrm{E}[(x-\mu_x)(y-\mu_y)] = \mathrm{E}(xy) - \mathrm{E}(x)\mathrm{E}(y)$	$s_{xy}^2 = \frac{1}{n-1}\sum_{i=1}^{n}(x_i - \bar{x})(y_i - \bar{y})$
• Correlation Coefficient	$\rho_{xy} = \frac{\sigma^2 xy}{\sigma_x \sigma_y} = \frac{\mathrm{Cov}(xy)}{\sqrt{\mathrm{Var}(x)\mathrm{Var}(y)}}$	$r_{xy} = \frac{s^2 xy}{s_x s_y}$

Copyright 2003 © Duane S. Boning. ll

13

Sampling and Estimation

- Sampling: act of making observations from populations
- Random sampling: when each observation is identically and independently distributed (IID)
- Statistic: a function of sample data; a value that can be computed from data (contains no unknowns)
  - average, median, standard deviation

Copyright 2003 © Duane S. Boning.

14

Population vs. Sampling Distribution

$f(x)$

Population
(probability density function)
$x \sim \mathrm{N}(\mu, \sigma^2)$

$n \cong 20$

x

Sample Mean
(statistic)
$\bar{x} = \frac{1}{n}\sum x_i$

$n \cong 10$

$n \cong 2$

Sample Mean
(sampling distribution)
$\bar{x} \sim \mathrm{N}(\mu, \sigma^2/n)$

$f(\bar{x})$

$\bar{x}$

Copyright 2003 © Duane S. Boning. ll

15

Sampling and Estimation, cont.

- Sampling
- Random sampling
- Statistic
- A **statistic** is a random variable, which itself has a **sampling distribution**
  - I.e., if we take multiple random samples, the value for the statistic will be different for each set of samples, but will be governed by the same sampling distribution
- If we know the appropriate sampling distribution, we can **reason** about the population based on the observed value of a statistic
  - E.g. we calculate a sample mean from a random sample; in what range do we think the actual (population) mean really sits?
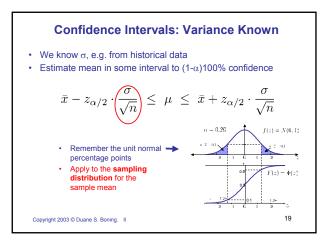

Sampling and Estimation – An Example

- Suppose we know that the thickness of a part is normally distributed with std. dev. of 10:

$$T \sim N(\mu_{\text{unknown}}, 100)$$

- We sample n = 50 random parts and compute the mean part thickness:

$$\bar{T} = \frac{1}{n} \sum_{i=1}^{n} T_i = 113.5$$

- First question: What is distribution of $\bar{T}$?

$$\bar{T} \sim N(\mu, 2)$$

$$E(\bar{T}) = \mu$$
$$Var(\bar{T}) = \sigma^2/n = 100/50$$
Normally distributed

- Second question: can we use knowledge of $\bar{T}$ distribution to reason about the actual (population) mean μ given observed (sample) mean?
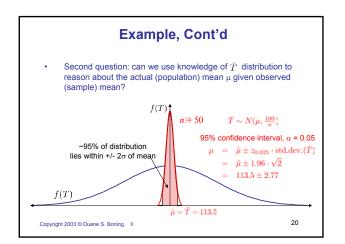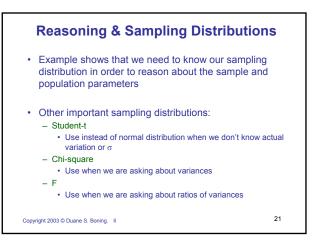

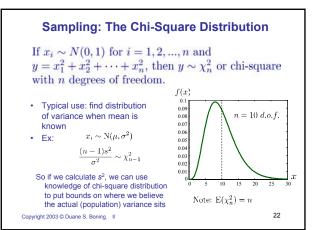## Estimation and Confidence Intervals

- Point Estimation:
  - Find best values for parameters of a distribution
  - Should be
    - Unbiased: expected value of estimate should be true value
    - Minimum variance: should be estimator with smallest variance

- Interval Estimation:
  - Give bounds that contain actual value with a given probability
  - Must know sampling distribution!

Confidence Intervals: Variance Known

- We know σ, e.g. from historical data
- Estimate mean in some interval to $(1-\alpha)100\%$ confidence

$$\bar{x} - z_{\alpha/2} \cdot \frac{\sigma}{\sqrt{n}} \;\leq\; \mu \;\leq\; \bar{x} + z_{\alpha/2} \cdot \frac{\sigma}{\sqrt{n}}$$

- Remember the unit normal percentage points →
- Apply to the **sampling distribution** for the sample mean

Example, Cont'd

- Second question: can we use knowledge of $\bar{T}$ distribution to reason about the actual (population) mean μ given observed (sample) mean?

$f(T)$

$n \cong 50$ $\bar{T} \sim N(\mu, \frac{100}{n})$

95% confidence interval, $\alpha = 0.05$

$\mu = \hat{\mu} \pm z_{0.025} \cdot \text{std.dev.}(\bar{T})$

$= \hat{\mu} \pm 1.96 \cdot \sqrt{2}$

$= 113.5 \pm 2.77$

~95% of distribution lies within +/- 2σ of mean

$f(T)$

$\hat{\mu} = \bar{T} = 113.5$

Reasoning & Sampling Distributions

- Example shows that we need to know our sampling distribution in order to reason about the sample and population parameters

- Other important sampling distributions:
  - Student-t
    - Use instead of normal distribution when we don't know actual variation or σ
  - Chi-square
    - Use when we are asking about variances
  - F
    - Use when we are asking about ratios of variances

Sampling: The Chi-Square Distribution

If $x_i \sim N(0,1)$ for $i = 1, 2, ..., n$ and
$y = x_1^2 + x_2^2 + \cdots + x_n^2$, then $y \sim \chi_n^2$ or chi-square
with n degrees of freedom.

- Typical use: find distribution of variance when mean is known
- Ex: $x_i \sim N(\mu, \sigma^2)$

$$\frac{(n-1)s^2}{\sigma^2} \sim \chi_{n-1}^2$$

So if we calculate s^2, we can use knowledge of chi-square distribution to put bounds on where we believe the actual (population) variance sits

$f(x)$

$n = 10 \ d.o.f.$

Note: $\mathrm{E}(\chi_n^2) = n$

22

Sampling: The Student-t Distribution

If $z \sim N(0,1)$ then $\frac{z}{\sqrt{y/k}} \sim t_k$ with $y \sim \chi_k^2$ is
distributed as a student t with k degrees of freedom.

- Typical use: Find distribution of average when σ is NOT known
- For $k \to \infty$, $t_k \to N(0,1)$
- Consider $x_i \sim N(\mu, \sigma^2)$. Then

$$\frac{\bar{x} - \mu}{s/\sqrt{n}} = \frac{\frac{\bar{x}-\mu}{\sigma/\sqrt{2}}}{s/\sigma} \sim \frac{N(0,1)}{\sqrt{\frac{1}{n-1}\chi_{n-1}^2}} \sim t_{n-1}$$

- This is just the "normalized" distance from mean (normalized to our estimate of the sample variance)

23

Back to our Example

- Suppose we do not know either the variance or the mean in our parts population:

$$T \sim N(\mu, \sigma^2) = N(\mu_{\mathrm{unknown}}, \sigma^2_{\mathrm{unknown}})$$

- We take our sample of size n = 50, and calculate

$$\bar{T} = \frac{1}{50}\sum_i^{50} T_i = 113.5 \qquad s_T^2 = \frac{1}{49}\sum_i^{50}(T_i - \bar{T})^2 = 102.3$$

- Best estimate of population mean and variance (std.dev.)?

$$\hat{\mu} = \bar{T} = 113.5 \qquad \hat{\sigma} = \sqrt{s_T^2} = 10.1$$

- If had to pick a range where μ would be 95% of time?

Have to use the appropriate sampling distribution:
In this case – the t-distribution (rather than normal distribution)

24

Confidence Intervals: Variance Unknown

- Case where we don't know variance a priori
- Now we have to estimate not only the mean based on our data, but also estimate the variance
- Our estimate of the mean to some interval with $(1-\alpha)100\%$ confidence becomes

$$\bar{x} - t_{\alpha/2, n-1} \cdot \frac{s}{\sqrt{n}} \;\leq\; \mu \;\leq\; \bar{x} + t_{\alpha/2, n-1} \cdot \frac{s}{\sqrt{n}}$$
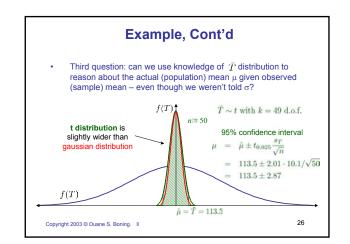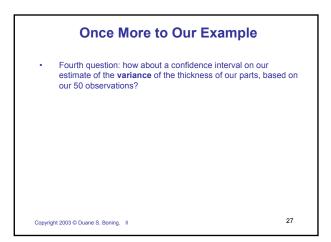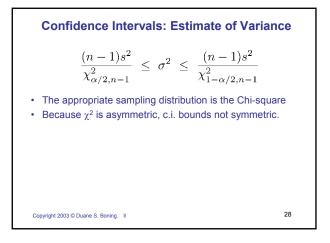
Note that the t distribution is slightly wider than the normal distribution, so that our confidence interval on the true mean is not as tight as when we know the variance.

Example, Cont'd

- Third question: can we use knowledge of $\bar{T}$ distribution to reason about the actual (population) mean μ given observed (sample) mean – even though we weren't told σ?

$f(T)$

t distribution is slightly wider than gaussian distribution

$n \cong 50$

$\bar{T} \sim t$ with $k = 49$ d.o.f.

95% confidence interval

$$\mu = \hat{\mu} \pm t_{0.025} \frac{s_T}{\sqrt{n}}$$
$$= 113.5 \pm 2.01 \cdot 10.1/\sqrt{50}$$
$$= 113.5 \pm 2.87$$

$f(T)$

$\hat{\mu} = \bar{T} = 113.5$

Once More to Our Example

- Fourth question: how about a confidence interval on our estimate of the **variance** of the thickness of our parts, based on our 50 observations?

Confidence Intervals: Estimate of Variance

$$\frac{(n-1)s^2}{\chi^2_{\alpha/2,n-1}} \;\leq\; \sigma^2 \;\leq\; \frac{(n-1)s^2}{\chi^2_{1-\alpha/2,n-1}}$$

- The appropriate sampling distribution is the Chi-square
- Because χ^2 is asymmetric, c.i. bounds not symmetric.

Example, Cont'd

- Fourth question: for our example (where we observed $s_T^2 = 102.3$) with $n = 50$ samples, what is the 95% confidence interval for the population variance?

$$\frac{(50-1)102.3}{\chi^2_{0.025,49}} \;\leq\; \sigma^2 \;\leq\; \frac{(50-1)102.3}{\chi^2_{0.975,49}}$$

$$\frac{5012.7}{70.22} \;\leq\; \sigma^2 \;\leq\; \frac{5012.7}{31.55}$$

$$71.4 \;\leq\; \sigma^2 \;\leq\; 158.1$$

Sampling: The F Distribution

If $y_1 \sim \chi^2_u$ and $y_2 \sim \chi^2_v$, then $R = \frac{y_1/u}{y_2/v} \sim F_{u,v}$ is an F distribution with u, v degrees of freedom.

- Typical use: compare the spread of two populations
- Example:
  - $x \sim N(\mu_x, \sigma^2_x)$ from which we sample $x_1, x_2, \ldots, x_n$
  - $y \sim N(\mu_y, \sigma^2_y)$ from which we sample $y_1, y_2, \ldots, y_m$
  - Then

$$\frac{s_x^2/\sigma_x^2}{s_y^2/\sigma_y^2} \sim F_{n-1,m-1} \qquad \text{or} \qquad \frac{\sigma_y^2}{\sigma_x^2} \sim \frac{s_x^2}{s_y^2} F_{n-1,m-1}$$

Concept of the F Distribution

- Assume we have a normally distributed population
- We generate two different random samples from the population
- In each case, we calculate a sample variance s_i^2
- What range will the ratio of these two variances take?
  ⇒ F distribution
- Purely by chance (due to sampling) we get a range of ratios even though drawing from same population

Example:

- Assume $x \sim N(0,1)$
- Take samples of size $n = 20$
- Calculate s_1^2 and s_2^2 and take ratio

$$\frac{s_1^2}{s_2^2} \sim F_{19,19}$$

- 95% confidence interval on ratio

$$F_{\frac{\alpha}{2},19,19} = F_{0.025,19,19} = 2.53$$
$$F_{1-\frac{\alpha}{2},19,19} = F_{0.975,19,19} = 0.40$$

Large range in ratio!

Hypothesis Testing

- A statistical hypothesis is a statement about the parameters of a probability distribution
- H_0 is the "null hypothesis"
  - E.g. $H_0: \mu = \mu_0$
  - Would indicate that the machine is working correctly
- H_1 is the "alternative hypothesis"
  - E.g. $H_1: \mu \neq \mu_0$
  - Indicates an undesirable change (mean shift) in the machine operation (perhaps a worn tool)

- In general, we formulate our hypothesis, generate a random sample, compute a statistic, and then seek to reject H_0 or fail to reject (accept) H_0 based on probabilities associated with the statistic and level of confidence we select

---

Which Population is Sample x From?

- Two error probabilities in decision:
  - Type I error: "false alarm"
  - Type II error: "miss"
  - Power of test ("correct alarm")

$\alpha = \Pr(\text{reject } H_0 | H_0 \text{ is true})$
$\beta = \Pr(\text{accept } H_0 | H_0 \text{ is false})$
$1 - \beta = \Pr(\text{reject } H_0 | H_0 \text{ is false})$

Consider H_0 the "normal" condition $f(x|H_0)$ $f(x|H_1)$ Consider H_1 an "alarm" condition

Set decision point (and sample size) based on acceptable α, β risks

- Control charts are hypothesis tests:
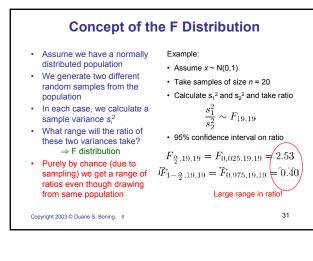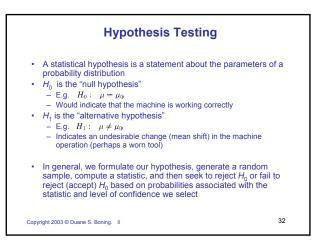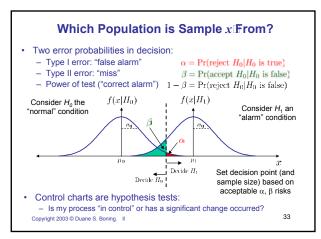 - Is my process "in control" or has a significant change occurred?

Summary

1. Review: Probability Distributions & Random Variables
2. Sampling: Key distributions arising in sampling
   - Chi-square, t, and F distributions
3. Estimation: Reasoning about the population based on a sample
4. Some basic confidence intervals
   - Estimate of mean with variance known
   - Estimate of mean with variance not known
   - Estimate of variance
5. Hypothesis tests

Next Time:

1. Are effects (some variable) significant?
   $\Rightarrow$ ANOVA (Analysis of Variance)
2. How do we model the effect of some variable(s)?
   $\Rightarrow$ Regression modeling

34